Introduction to organic reactions

 $2 C_7 H_5 N_3 O_6 + 21 "O" \rightarrow 14 CO_2 + 5 H_2 O + 3 N_2$



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Extra Credit Announcement





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http://www.warnerbabcock.com

Thursday, March 10th, 2016 12:00 NOON - 1:00 PM

Romita Auditorium, Ryan Library, Iona College New Rochelle, New York

Outline

- Introduction to organic reactions and reaction mechanisms
- 1 electron (radical) chemistry
- 2 electron chemistry
 - Addition, substitution, elimination, rearrangement reactions
 - Polar functional groups, nucleophiles, electrophiles
- Equilibria
- Free energy
- Reaction rates & Reaction coordinate diagrams

Reaction mechanisms

- A step by step visual depiction of electron movement - using "arrow pushing" to describe bond formation and cleavage – leading to a overall chemical reaction
- Best depicted mechanisms are simple and "elegant"
- Reaction rates are not described by arrow pushing, but are included in a complete reaction mechanism



All Chemical Reaction Mechanisms are Classified into Three Basic Types

- **1. Homolytic** (symmetrical bond breaking/making)
 aka radical mechanisms or **one-electron chemistry**
- **2. Heterolytic** (asymmetric bond breaking/making)
 aka polar mechanisms or two-electron chemistry

3. Pericyclic reactions have *concerted* mechanisms, typically *rearrangements* with cyclic *transition states*.



 $X = CR_2, NR, O$

Homolytic (Radical) mechanisms

- Radicals "live fast and die young" they are highly reactive and thus short lived
- Bond cleavage and bond formation are *both* possible
- Mechanistically represented by single-headed arrows
- Arrows represent movement of *one electron* (a radical or "free" radical)
- Molecules containing radicals are *neutral*
- Radicals are *unpaired electrons* in an orbital
- Biological occurrences include biosynthesis of prostaglandins and anti-oxidant activity (e.g. resveratrol from red wine)
- Polymer synthesis (polystyrene, polypropylene, PVC, surfactants, elastomers, carbon nanotubes, transparent PTMA solar cells



Micky Dora, "free radical" 1965



Prostaglandin biosynthesis



Polypropylene chairs



- Mechanistically represented by single-headed arrows
- One bonding e- stays with each product (bond cleavage)
- Radicals are neutral species
- Carbon atoms left with an odd number of e-s (7)
- Results in unpaired e-s in an orbital
- Radicals are highly reactive

Homolytic Bond Formation $A \cdot + \cdot B = A \cdot \bigcup^{n} \cdot B \longrightarrow AB = A \cdot B = A - B$

- One bonding electron derived from each reactant
- Result = formation of a new bond

Types of Homolytic Reactions

- Addition Reactions
- Substitution Reactions
- Chain Reactions

Radical **Addition**: General Reaction Mechanism



electron



Chain Reactions

- Three steps: *initiation*, *propagation*, *termination*
- Used to produce *solvents* (e.g. DCM, chloroform) and *polymers* (polyethylene grocery bags, polystyrene foams, surfboards!, PVC pipes, etc.)

Radical Chain Reaction: Part 1: Initiation

 $\begin{array}{c} & & & \\ & & & \\$



- Weak Cl-Cl bond (243 kJ/mol) is broken by irradiation at < 495 nm
- Only a small number of Cl₂ molecules / radicals actually form in this process, yet the process is still industrially efficient
- Other initiators used for other applications (e.g. peroxides, persulfates, azo compounds)





In all cases, two radicals combine to form a stable product

Heterolytic (Polar) Reactions Mechanisms

- Represented by double headed arrows
- Two electron chemistry
- Much more common
- Unsymmetrical bond breakage or formation
- Results in polar species bearing (+) and (-) charges
- When two bonding e-s stay with product = -ve charge
- When two bonding e-s migrate = +ve charge
- Leads to even number of electrons in carbon orbitals (carbocations = 6, and carbanions = 8)

All Chemical Reactions are Classified into Four Basic Types

1. Addition – two reactants come together and no atoms are wasted. "Good atom economy"

2. Substitution – when two reactants exchange atoms to give give two new products

3. Elimination – essentially the opposite as an addition reaction whereby reactant splits into two products

4. Rearrangement – when a single reactant undergoes a reorganization of bonds and atoms to yield an isomeric product

Polar Reactions

 Neutrally charged organic compounds often have "polarized" electron density

Often due to *Electronegativity Difference* between atoms:

- N, O, Halogen = more electronegative than C
- Metals = less electronegative than C



Methyl lithium has an electron rich carbon atom with a partial negative charge (δ -) known as a "nucleophile"

The lithium atom has a partial positive charge (δ +)

Polarity Patterns in Common Functional Groups



- δ + = electrophilic site
 - = electron acceptor site
 - = Lewis acidic site
- δ^- = nucleophilic site
 - = electron donor site
 - = Lewis basic site

Polarizability

- Different than a polar bond; it is a dynamic quality of a specific atom
- Measure of the *response* of a atom in a molecule to an external electric field
- Influenced by interactions between solvent or polar molecules nearby
- e- distribution around the atom and (by extension) the molecule changes
- Larger atoms with more loosely held e-'s are more "polarizable"
- Smaller atoms with fewer, tightly held e-'s are less "polarizable"



Why is this important for heterolytic reactions?

- Fundamental characteristic of heterolytic organic reactions is that e- rich sites react with e- poor sites
- **Bond making**: an e- rich atom donates an epair to an e- poor atom
- Bond breaking: when one atom leaves with both e-s from the former bond

(Nu:) Nucleophiles vs. Electrophiles (E)

- "Nucleus loving" (The nucleus is +vely charged)
- Has a negatively polarized, e- rich atom
- Forms new bonds by donating e-s
- Can either be neutral or negatively charged
- Neutral nucleophiles (ammonia NH₃, water H₂O) have lone pairs
- Negatively charged nucleophiles (hydroxide ion OH⁻, chloride ion Cl⁻) have lone pairs
- Typically Lewis bases (e- donors)

- "Electron loving"
- Positively charged, electron poor atom
- Forms bonds by accepting es from nucleophile
- Can be neutral of positively charged
- Neutral electrophiles

 (carbonyl compounds, alkyl halides)
- Positively charged electrophiles (hydronium ion, carbocations)
- Typically Lewis acids (e-

Interaction between nucleophiles and electrophiles



nucleophile (electron rich) *electrophile* (electron poor) electrons that moved from B:⁻ to A⁺ are now located in *new covalent bond*

* Note direction of electron movement (arrow pointing) from rich to poor

The Nucleophile can be negatively charged or neutral if negatively charged, it becomes neutral if neutral, it become positively charged



The Electrophile can be positively charged or neutral if positively charged, it becomes neutral if neutral, it becomes negatively charged





Heterolytic bond cleavage

The art of drawing reasonable reaction mechanisms

Electrons must move from a nucleophilic source (Nu:) to an electrophilic sink (E)

Nucleophilic source must have electron pair available as a lone pair or in a multiple bond

Electrophilic sink must have be able to accept a pair or electrons, either on a positively charged atom or an atom with partial positive charge (polarized bond)

Follow the octet rule

- Moving electrons must be done so all atoms are left with 8 electrons (or 2 electrons for H), or appropriate + or – charges (i.e. protons, carbocations, carbanions)
- No second row atom (C, N, O) can be left with 10 electrons (or 4 for H)
- If an electron pair moves to an atom that already has an octet (or 2 electrons if H) then another electron pair must move simultaneously away from that atom to maintain the octet

Addition reactions

- Good "atom economy" 2nd Principal of Green Chemistry
- Atom economy asks "what atoms of the reactants are incorporated into the final desired product(s) and what atoms are wasted?"¹
- The opposite of elimination reactions

¹The Atom Economy-A Search for Synthetic Efficiency; Barry M. Trost; *Science* 1991, (254), pp 1471-1477.

Electrophilic addition of HBr to ethylene

- Ethylene is nucleophile
- HBr is electrophile

- Two electrons move onto bromine giving bromide ion
- Ethane carbocation has a vacant p-orbital
- Bromide "attacks" carbocation

• Addition product

Electrophilic addition reaction of ethylene and HBr

Alkane (C-C and C-H single bonds) electrons in sigma bonds, close to nucleus, non-polar, inert

Alkenes (C=C double bonds) have greater e- density (4 instead of 2 e-s), are accessible (i.e. pi bond located above and below plane of sp², trigonal planar molecule), and are further from nucleus.

Therefore, alkene double bonds can react as nucleophiles

Elimination Reactions

- Reactant splits into two products, one is usually small (i.e. HBr or H₂O)
- Occur by three different mechanisms (E1, E2, E1cB)
- Often equilibrium reactions
- Considered the opposite of addition reactions

E1 Elimination

- C-OH bond breaks
- Carbocation intermediate formed
- Base removes proton

• Alkene product

- One functional group of a compound is replaced by another function group
- Classified as either bimolecular or unimolecular depending on specific mechanism involved
- Carbocation, carbanion or radical intermediates
- Aliphatic or aromatic substrates
- Many occur in biological systems (e.g. fat metabolism)

$S_N 2$ substitution reaction

- Nucleophilic OHattacks the electrophilic carbon atom
- Planar transition state where C-OH bond is forming while C-Br bond is breaking
- Product has *inverted* stereochemistry

dihydroxyacetone phosphate

glyceraldehyde-3-phosphate

- Broad class of organic reactions where carbon skeleton is rearranged to give a constitutional (structural) isomer
- Not well described by "arrow pushing"
- Often involving orbital interactions (i.e. pericyclic reactions)
- Examples include 1,2-rearrangements, pericyclic reactions and olefin metathesis

Rearrangement reaction: 1,2-hydride shift

- Electrons of ketone double bond migrate to form alkoxide/ carbocation intermediate
- Alkoxide oxygen abstracts proton from alcohol
- Electrons collapse to form aldehyde
- Hydride ion shifts to carbonyl carbon atom

• Rearrangement product
Polar bonds resulting from interaction of functional groups with Brønsted <u>acids</u>



Upon protonation with acid, methanol C is *very* electron poor because electrons of C-O bond are also needed by

two O-H bonds

As a result, C is much more <u>electrophilic</u>

Polar bonds resulting from interaction of functional groups with Brønsted <u>bases</u>



Course Updates

- Homework notebooks DUE next week (3/16)
- Quiz 3 (in class) next week (3/16) on chapters
 6 & 7
- No class on March 30
- Green Chemistry presentation topics + abstracts DUE March 30 (Title + 1 paragraph abstract)
- Extra Credit Tomorrow at Iona College 12-1pm

Equilibria

All chemical reactions can proceed in either the forward or reverse direction

For the general reaction:

 $aA + bB \implies cC + dD$

 $K_{eq} > 1$ reaction proceeds forward $K_{eq} = 1$ reaction contains equal mix of reactant and product $K_{eq} < 1$ reaction proceeds in reverse

 K_{eq} = The equilibrium constant. Dictates the direction of the equilibrium and is determined experimentally:

$$K_{eq} = [C]^{c} [D]^{d} \qquad \stackrel{\text{Stoichiometry}}{\underset{[A]^{a}}{\text{[B]}^{b}}}$$

For practical purposes, If $K_{eq} > 10^3$ then there are no detectable products in the reaction mixture (< 0.1%)

What determines the magnitude of K_{eq}?

For a reaction to proceed, the free energy of the products must be lower (more stable), than the free energy of the reactants.

In terms of a chemical reaction, this change in Energy is called "Gibbs Free Energy" (Δ G)

 $\Delta G = G_{products} - G_{reactants}$

 $-\Delta G$ = energy is released from chemical system to the surroundings (a.k.a. *energy released* = exergonic reaction)

 $+\Delta G$ = energy is absorbed by chemical system from surroundings (a.k.a. *energy required* = endergonic reaction)

 ΔG° = Standard free energy change (1 atm, 298K, 1.0 M solute concentrations



Relationship between Equilibria and Free Energy

Equilibrium constants (K_{eq}) and standard free energy changes (ΔG°) **both measure whether a reaction is favorable,** and they are related:

 $\Delta G^{o} = -RT \ln K_{eq}$

where: R = 8.314 J / (K mol) T = Temperature Kelvin In K_{eq} = natural logarithm of K_{eq}

Reaction of ethylene with HBr



 $\Delta G^{\circ} = -RT \ln K_{eq}$ = -[8.314 J/(K mol)] (298K) (18.08) = -44,800 J/mol = -44.8 kJ/mol

The reaction is exergonic (energy releasing) under standard conditions

This is to say the reaction is "favorable" under standard conditions

Relationship between Thermodynamic Principals and Free Energy

 ΔG is comprised of three terms:

Enthalpy (ΔH) = bond energy (heat provided by chemicals)

Temperature (T) = heat provided by chemist

Entropy (Δ S) = molecular randomness energy (temperature dependent)

Related through the equation:

 $\Delta G^{\circ} = \Delta H^{\circ} - T \Delta S^{\circ}$

Enthalpy (ΔH)

- a.k.a heat of reaction
- Often larger and more dominant term in ΔG equation
- Essentially the <u>difference in bond energies</u> between reactants and products
- But also takes into account resonance, strain and solvation energies

Exothermic = $-\Delta H$ = products more stable than reactants Endothermic = $+\Delta H$ = reactants more stable than products

Bond Dissociation Energies (KJ/mol)

 $\Delta H =$ (Total BDE of products – Total BDE of reactants)

Measured in a calorimeter

 $\begin{array}{c} \mathsf{BDE} \\ \mathsf{A:B} \longrightarrow \cdot \mathsf{A} + \mathsf{B} \cdot \end{array}$

Bonds form = energy released Bonds break = energy consumed

н—н	436 ^a	С-Н	410	N-H	390	O-H	460	F-F	159 ^a
н-с	410	С-С	350	N-C	300	0-С	350	Cl-Cl	243 ^a
H-F	570 ^a	C-F	450	N-F	270	O-F	180	Br—Br	193 ^a
H-Cl	432 ^a	C-Cl	330	N-Cl	200	O-Cl	200	I—I	151 ^a
H—Br	366 ^a	C—Br	270	N—Br	240	O-Br	210	S-F	310
H—I	298 ^a	C-I	240	N-I		O-I	220	S-Cl	250
H-N	390	C-N	300	N-N	240	O-N	200	S—Br	210
н-о	460	C-O	350	N-O	200	0-0	180	s—s	225
H-S	340	C-S	260	N-S		O-S			
Multiple	e covalent	bonds ^b							
C=C	611	C≡C	835	C=O	732	0=0	498 ^a	N≡N	945 ^a

^a Exact value

Entropy (ΔS)



- Measure of the amount of disorder or randomness of a system
- Temperature dependent in the Gibbs equation
- Not typically a large number
- Determined experimentally
- Nature prefers high entropy (disorder)

$$+\Delta S = randomness increases$$
 AB \longrightarrow A+B
- $\Delta S = randomness decreases$ A+B \longrightarrow AB

Thermodynamics of HBr Addition to Ethylene

$$CH_2CH_2 + HBr \longrightarrow CH_3CH_2Br = -84.1 kJ/mol \Delta S^\circ = -0.132 kJ/(K mol)$$

- Negative entropy term because randomness decreases - Notice the large temperature influence on ΔG

 $\Delta G^{o} = \Delta H^{o} - T\Delta S^{o}$

= -84.1 kJ/mol – (298 K * -0.132 kJ/K mol) = -84.1 kJ/mol – (-39.3 kJ/mol)

 $\Delta G^{\circ} = -44.8 \text{ kJ/mol}$

Difference between Equilibrium and Rate

K_{eq} tells only how much product is possible, but does *not* tell how fast it is made

Some reaction are very slow, even under favorable conditions.

Gasoline is stable at RT because reaction rate with oxygen is slow. When sparked (higher T) the reactants are quickly converted to products

Reaction Coordinate Diagrams

- Used to visualize the progress of a reaction with respect to energetics and rate
- Can be used to show differences in reaction progress with catalyst present



Catalyzed reactions

enzyme / products

complex

- Catalysts lower the activation energy of a reaction
- Many different types of catalysts: acid, base, metal, solid (heterogeneous), solid (homogeneous), microporous (Zeolites), redox, etc.
- Enzymes are proteins that act as catalysts in cells (or *in vitro*)

substrate

active site

enzyme

enzyme / substrate

complex

enzyme + substrate

entering active site



Transition state analogs

- Chemicals (typically pharmaceuticals) with structures that resemble the transition state of a substrate molecule in an enzyme-catalyzed reaction
- Could act as inhibitors or activators of enzyme
- Often the structures are derived from natural sources (a.k.a. natural products) because taking advantage of millions of years of enzyme-substrate co-evolution



Saquinavir – an HIV protease inhibitor

Chemistry of Alkenes

- Intro to alkenes
 - Alkene nomenclature
 - Calculating Degrees of Unsaturation Solving For Unknowns
 - Alkene stability
 - Carbocation structure and stability
 - Electrophilic addition reactions
 - Synthetic polymers and biopolymers

Steam cracking of alkanes: produces alkenes



- Complex mechanism involving radical reactions
- Energetics driven by entropy (S) since many smaller molecules created from larger hydrocarbon chain
- Carbon-carbon BDE = 370 kJ/mol
- High temperatures contribute to a favorable reaction via (T Δ S)

Naming alkenes

- Same as naming alkanes with the ending "ene"
- Numbering priority given to double bond rather than nearest branch point (if there's a tie, use nearest branch point)
- Indicate the position of the double bond by giving the number of the first alkene carbon, and placing that number directly before parent name
- If multiple double bonds present use diene, triene, tetraene, etc.
- Slight variation because of 1993 IUPAC rules

Some examples





old: 2,5-dimethyl-3-heptene new: 2,5-dimethylhept-3-ene old: 3-propyl-1,4-hexadiene new: 3-propylhexa-1,4-diene

Noteworthy nomenclature







methylene group

vinyl group

allyl group

Noteworthy vinyl groups





Degrees of unsaturation

- Alkanes are "saturated" with H atoms and obey the formula C_nH_{2n+2}
- Alkenes are "unsaturated"
- Rings and double bonds each remove 2H from a formula (2H atoms = 1° of unsaturation)
- Solving unknown structures requires calculation of a compound's "number of degrees of unsaturation"
- Heteroatoms (halogens, oxygen, nitrogen) must also be accounted for in calculation

Example:

MW of unknown hydrocarbon = 82 amu

- Corresponds to MF of $C_6H_{10} = [(12 \times 6) + (10 \times 1)]$
- Therefore, the MW 82 sample has 2 degrees of unsaturation ($H_{14} H_{10} = H_4 = 2 H_2$)
- Since there are no heteroatoms, the possibilities are:
 - Two double bonds
 - One ring and one double bond
 - Two rings
 - One triple bond
- We still do not know structure, but this is pertinent information



4-methylpenta-1,3-diene

cyclohexene

bicyclo[3.1.0]hexane

4-methylpent-2-yne

Calculating degrees of unsaturation: Compounds containing halogens

- Halogen substituent (X) acts as a replacement for hydrogen (H)
- Therefore, X + H = equivalent hydrocarbon formula from which degree of unsaturation can be found
- For example, $C_4H_6Br_2 = C_4H_8$
- Fully saturated C4 compound = $C_4H_{2(4)+2} = C_4H_{10}$
- $H_{10} H_8 = H_2 = \mathbf{1} \mathbf{H_2} = 1$ degree of unsaturation

Possible structures, exact masses and MWs for $C_4H_6Br_2$







Chemical Formula: C₄H₆Br₂ Exact Mass: 211.88 Molecular Weight: 213.90 Chemical Formula: C₄H₆Br₂ Exact Mass: 211.88 Molecular Weight: 213.90 Chemical Formula: C₄H₆Br₂ Exact Mass: 211.88 Molecular Weight: 213.90

Exact mass = accounts for lightest isotopes only (used for MW Formula calculator) Molecular weight = accounts for all isotopes (and relative abundances)

Calculating degrees of unsaturation: Compounds containing oxygen

- Oxygen forms 2 bonds in neutral molecules, so formula of equivalent hydrocarbon is not affected and oxygen can thus be ignored in calculating degrees of unsaturation
- Substituting an oxygen (i.e. as an ether or an alcohol) does not change number of H atoms
- Example C₅H₈O is equivalent to C₅H₈ (both have 2 degrees of unsaturation)
- Same rule applies for sulfur

All compounds have 2 degrees of unsaturation







Calculating degrees of unsaturation: Compounds containing nitrogen

- Nitrogen a little trickier, it forms 3 bonds in neutral state, compounds containing N have one more H than related hydrocarbon
- Therefore, subtract the total number of N from total number of H to arrive at equivalent hydrocarbon formula.
- For example, the formula $C_5H_9N = C_5H_8$ and since fully saturated linear pentane is C_5H_{12} this compounds has 12H-8H = 4H (2 degrees of unsaturation)

C_5H_9N

- Convince yourself by inserting a N into the hydrocarbon chain (as an amine)
 - C-C becomes C-NH-C
 - C-H becomes C-NH₂



$C_5 \Pi_9 N$ becomes $C_5 \Pi_9 N$

Summary for simplifying C₈H₈NOBr and calculating degrees of unsaturation

- Count halogens as hydrogens = C₈H₉NO
- Omit oxygen and sulfur = C_8H_9N
- Subtract total N from total H = C_8H_8
- Saturated hydrocarbon (octane) is $C_n H_{2n+2} = C_8 H_{18}$
- Subtract unsaturated hydrogens from saturated hydrogens (C₈H₁₈ - C₈H₈ = H₁₀)
- Divide 10H atoms by 2 (because one degree = 2H)
- Degree of unsaturation therefore = 10/2
 - = 5 degrees of unsaturation

Molecular formula calculator to determine unknown structures

- Once a high resolution "exact mass" is obtained (e.g. 314.469 g/mol)
- Use MF calculator program to search likely candidates
- If these candidates do not have requisite number of degrees of unsaturation, disqualify them

Forensics Example



Review of Valence Bond (VB) theory

- Alkene carbons are sp² hybridized
- 3 equivalent hybrid atomic orbitals
- Sigma (σ) bond formed from two sp² orbitals' overlap
- Pi (π) bond formed from two p orbitals' overlap
- 120° bond angles, trigonal planar geometry



Review of Molecular Orbital (MO) Theory


Both theories, same resulting bond strength

- For rotation to occur at a double bond, must first break the π bond (350 kJ/mol)
- Contrast this to rotamers of ethane (12 kJ/mol for eclipsed conformation)
- Disubstituted alkenes (e.g. 2-butene) can occur as two cis/trans isomers
- These isomers are isolable

Stability of alkenes

- cis-trans conversion does not occur spontaneously, but can be obtained by treatment with heat or strong acid (this is how trans-fats are created...)
- cis isomer experiences higher steric strain
- $\Delta G^{\circ} = 2.8 \text{ kJ/mol}$ (equilibrium favors *trans* isomer)



Hyperconjugation adds to alkene stability

Alkenes become more stable with increasing substitution



Bond strengths add to alkene stability

 Bonds between sp² carbon and sp³ carbon are stronger than bonds between sp³ carbon and another sp³ carbon



Stability of butene isomers





cis-2-butene ∆H_{hydrog} = -120 kJ/mol

1-butene $\Delta H_{hydrog} = -127 \text{ kJ/mol}$

Heat of hydrogenation: cis vs. trans butene

- Reaction coordinate diagram for hydrogenation shows ∆G° of *cis* isomer is lower than that for *trans* isomer
- More energy released during hydrogenation of *cis* isomer because it is higher energy (less stable) to begin with
- ΔH_{hydrog} = Enthalpy (4 kJ/mol)
- $\Delta G^{\circ} = -2.8 \text{ kJ/mol}$
- Difference accounted for by:
 - Entropy (Δ S)



Products of alkene reactions



Electrophilic addition of HBr to ethylene



- Ethylene is nucleophile
- HBr is electrophile

- Two electrons move onto bromine giving bromide ion
- Ethane carbocation has a vacant p-orbital
- Bromide "attacks" carbocation

• Addition product



Additional examples of electrophilic addition reactions – similar mechanisms as HBr addition



Products of alkene reactions



Radical initiated polymer synthesis





Propagation



R = H (polyethylene) CH_3 (polypropylene) C_6H_5 (polystyrene)

Polymers can contain hundreds of thousands of monomers, reaching molecular weights over 5 million amu!

R =

H (polyethylene) --- packaging, bottles

CH₃ (polypropylene) --- molding, rope, carpet

C₆H₅ (polystyrene) --- foam, molding (CD cases, disposable razors, "styrofoam")

Styrofoam¹ = non-recyclable, non-biodegradable = lives 500 yrs in landfills!!!



¹http://www.livestrong.com/article/159954facts-about-landfill-styrofoam/

Worldwide alkene production

 Ethylene = 127 million metric tons/yr (d = 1.18 kg/m³)

Produces: Ethanol, ethylene glycol, ethylene dichloride, acetaldehyde, acetic acid, ethylene oxide, vinyl acetate, polyethylene, vinyl chloride



Polyethylene \$22.2B (2009) 6 million amu

 Propylene = 54 million metric tons/yr (d = 1.81 kg/m³)

Produces: isopropyl alcohol, propylene oxide, polypropylene, cumene



Polypropylene \$77.4B (2012)



http://www.flashevap.com/bigthings.htm

Lignin: a potential chemical replacement for petroleum-based materials

- 300 billion tons available annually/worldwide, largely from pulp & paper industry
- 2nd most abundant biopolymer on Earth (1st is cellulose)
- Largest barrier to entry is costeffective "depolymerization" chemistry
- Structurally similar to polystyrene.
- Applications include fuels, composites, plastics, chemicals



http://www.ipst.gatech.edu/faculty/ ragauskas_art/technical_reviews/lignin %20applications2.pdf

Carbon Fiber from Lignin



- Strong and lightweight
- Approximately 10 x added-value
- Lignin ~ \$100/ton
 Carbon fiber ~ \$1000/ton
- Native lignin works best

Raguaskas and Wyman Science, 344, 2014



Chapter 6 Homework

- In chapter: 1, 2, 3, 4, 6, 7, 8, 10, 11, 12, 13
- End of chapter: 20, 22, 26, 28, 29, 33, 38, 40

HW Problems

Chapter 7:

In Chapter: 1, 2, 3, 4, 6, 9, 10, 11, 13, 14, 15

End of Chapter: 26, 30, 35, 36, 37, 38, 39